

ENV - 033/11

February 25, 2011 FedEx Airbill Number 7944 7255 3294

Attn: Robert G. Heiss, Director – International Compliance Assurance Division U.S. Environmental Protection Agency Ariel Rios Federal Building Mail Code 2254A 1200 Pennsylvania Avenue NW Washington, DC 20460

Re: Valero Refining Company - Tennessee, L.L.C.

2010 Annual Export Report

Transboundary Movement of Hazardous Waste for Recovery Within the OECD

EPA ID #TND007026958

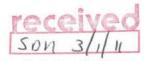
Dear Mr. Heiss:

This letter and the attached material serve as the Annual Export Report of Transboundary Movement of Hazardous Waste for Recovery Within the Organization for Economic Cooperation and Development (OECD). The report summarizing the types, frequency, and ultimate destination of hazardous waste exported during calendar year 2010 by Valero Refining Company – Tennessee, L.L.C. (Valero Memphis Refinery), located at 543 West Mallory Avenue, Memphis Tennessee 38109, (EPA ID number TND007026958). The State of Tennessee Hazardous Waste Registration and Notification (Form HN-N), Hazardous Waste Stream Report (Form WSR) and Hazardous Waste Offsite Shipping (Form OSR) have been utilized to record the information required by 40 CFR 262.87 under paragraphs (a)(1) through (a)(6).

The attached Form OSR contains only information pertaining to waste materials manifested for export in 2010. The attached Form WSR contains information relating to the characteristics of the individual waste stream. Item 6 of Form WSR contains information addressing waste reduction efforts undertaken during the year to reduce the volume and toxicity of the waste generated. Volume reduction is directly related to the amount of catalyst changed out related to production volumes, and as such, volumes have increased from previous years. Toxicity of the listed waste remained consistent with previous years. I have also attached the Acknowledgment of Consent (AOC) forwarded from your office dated July 24, 2009 addressing export of this material is also attached.

One receiving facility was used in 2010:

Union Corporation (Pohang Branch Factory) 548, Okmyoung-ri, Daesonqmyon, Namqu, Pohang City, Kyunqsanqbuk-do South Korea



From: (901) 775-8820 Shirley Shelton VALERO MEMPHIS REFINERY 543 WEST MALLORY

MEMPHIS, TN 38109

SHIP TO: (202) 272-0167

Origin ID: ARGA



J1110101222022

BILL SENDER

Robert G. Heiss, Director
U.S. EPA Intrernational Compliance
1200 PENNSYLVANIA AVE NW
AR FEDERAL BUILDING MAIL CODE 2254A
WASHINGTON, DC 20460

Ship Date: 28FEB11 ActWgt: 0.7 LB CAD: 2112526/INET3130

Delivery Address Bar Code



Ref# Invoice#

Haz Waste Recovery - OECD

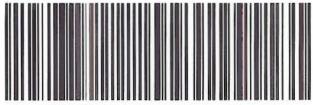
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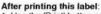
TRK# **7944 7255** 3294

XC RDVA

20460 pc.us DCA



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1. Use the 'Print' button on this page to print your label to your laser or inkjet printer.

Fold the printed page along the horizontal line.

3. Place label in shipping pouch and affix it to your shipment so that the barcode portion of the label can be read and scanned.

Warning: Use only the printed original label for shipping. Using a photocopy of this label for shipping purposes is fraudulent and could result in additional billing charges, along with the cancellation of your FedEx account number.

Use of this system constitutes your agreement to the service conditions in the current FedEx Service Guide, available on fedex.com.FedEx will not be responsible for any claim in excess of \$100 per package, whether the result of loss, damage, delay, non-delivery, misdelivery, or misinformation, unless you declare a higher value, pay an additional charge, document your actual loss and file a timely claim.Limitations found in the current FedEx Service Guide apply. Your right to recover from FedEx for any loss, including intrinsic value of the package, loss of sales, income interest, profit, attorney's fees, costs, and other forms of damage whether direct, incidental, consequential, or special is limited to the greater of \$100 or the authorized declared value. Recovery cannot exceed actual documented loss. Asximum for items of extraordinary value is \$500, e.g. jewelry, precious metals, negotiable instruments and other items listed in our ServiceGuide. Written claims must be filled within strict time limits, see current FedEx Service Guide.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

If you have any questions concerning the attached material, please contact Mr. Steve Brewer, Environmental Engineering Manager, at (901) 947-8360 or Mr. Edward Powell, Senior Environmental Engineer at (901) 947-8368.

Sincerely,

John H. Hill

VP & General Manager Valero Memphis Refinery

/elp

H:/env/departmental/2011/env033.docx

Enclosure(s)

cc:

S. Brewer

E. Powell File Copy

D Dowlen MEMP 615-532-0316

OFFICE USE ONLY

01) 947-8360

1-0909 (Rev. 06-10)

LQG

STATE OF TENNESSEE
DEPARTMENT OF ENVIRONMENT AND CONSERVATION
DIVISION OF SOLID WASTE MANAGEMENT
401 Church Street, L & C Tower 5th Floor
Nashville, TN 37243-1535
HAZARDOUS WASTE REGISTRATION AND NOTIFICATION

13288 FORM HN - H

REPORT YEAR

2010

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543 W MALLORY					MEMPHIS		TN	38109	
PHONE(S)		FAX	EMAIL			COUN	TY	SHELBY	
ART 3 - MAILING ADDR	ESS			25/07/2007	THE REPORT	15/10/2006	No.		Sului.
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PHONE	FAX	(E-	MAIL			DATE OWNERSHIP	BEGAN	*OWNER CODE	LAND CO
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ART 5 - BILLING ADDRI	SS		• OWNER / LAN	ID CODE CHOICES:	Federal (F); State	(S); Private (P); Indian (I);	County (C)	; Municipal (M); Distri	ct (D); Other
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אדוג	STATE	ZIP		FOREIGN P	ROVINCE	MAIL CODE	C	OUNTRY	-
MEMPHIS TN 38109							US	A	
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JOHN H. HILL VP & Ge	n Mgr		PO BOX 2930	MEMPHIS TN	38101-2930				
HONE	CELL PHON	E	FAX		EMA	NIL .	STEEL ST	***************************************	12277
901) 774-3100		(901) 947-2909		John.Hill@V	/alero.com			
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HONE	CELL PHONE		FAX		EMA	VIL.			137
01) 947-8368			(901) 775-88	62		WELL@VALERO.CO	MC		
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(901) 775-8862

CONTINUED

STEVE.BREWER@VALERO.COM

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D Dowlen 615-532-0316 Page 2 of 42

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TENNESSEE DEPARTMENT OF ENVIRONMENT AND CONSERVATION SOLID WASTE MANAGEMENT

FORM WSR

WASTE STREAM NUMBER

HAZARDOUS WASTE STREAM REPORT

TND007026958-96

REPORT YEAR	2010	X	ANNUAL REPORT	INFORMATIO	UPDATE	NEW W	ASTE ST	REAM	9	6	
US EPA ID NUMBER		В	USINESS NAME								
TND0070	26958	V	ALERO REFI	NING COMPA	NY-TE	NNESSEE	LLC				
ITEM 1- HAZARDO	US WAST	E STREAM D	ESCRIPTION AN	D PROCESS							
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✓ ACTIVE		☐ IGNITA	ABLE	DATE GENER	ATION BEG	AN		DATE NO	LONGER GENER	ATED	
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		✓ LISTED)								
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2											
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HAZARDOUS WASTE STREAM REPORT - FORM WSR

WASTE STREAM #

SPENT SHU CATALYST US EPA ID NUMBER **BUSINESS NAME** 96 VALERO REFINING COMPANY-TENNESSEE LLC TND007026958 ITEM 5- TSD PERMITTED STORAGE ONLY - OR - FACILITY'S ONSITE HANDLING or TREATMENT 5a- AMOUNT OF 3d HANDLED ONSITE STATE CODES: TREATMENT, STORAGE, DISPOSAL, HANDLING EPA MANAGEMENT METHOD 5b- AMOUNT OF 3d HANDLED ONSITE STATE CODES: TREATMENT, STORAGE, DISPOSAL, HANDLING EPA MANAGEMENT METHOD STATE CODES: TREATMENT, STORAGE, DISPOSAL, HANDLING **EPA MANAGEMENT METHOD** 5c- AMOUNT OF 3d HANDLED ONSITE 5d- AMOUNT OF 3d HANDLED ONSITE STATE CODES: TREATMENT, STORAGE, DISPOSAL, HANDLING EPA MANAGEMENT METHOD ITEM 6- HAZARDOUS WASTE REDUCTION 6a- THIS YEAR RATIO 6b- GOAL YEAR RATIO 6c- GOAL YEAR 6d- WASTE / TOXICITY REDUCTION 6e- WASTE REDUCTION 6f- CHANGE IN TOXICITY **EFFORT CODES** IMPEDIMENT CODES INCREASE 1436 500 Zois e,h DECREASE X NO CHANGE 6g- NARRATIVE: EXPLAIN REPORTED DATA (IF APPLICABLE) MATTERIAL IS THE RESULT OF CATALYST CHANGEOUT AT AND OF LIFE AND REQUIRED FOR PRODUCTION. 6h- NARRATIVE: IF NO NUMERIC GOAL EXPLAIN WHY ITEM 7- FACILITY COMMENTS CERTIFICATION I CERTIFY UNDER PENALTY OF LAW THAT THIS DOCUMENT IS, TO THE BEST OF MY KNOWLEDGE AND BELIEF, ACCURATE AND COMPLETE. I AM AWARE THAT THERE ARE SIGNIFICANT PENALTIES FOR SUBMITTING FALSE INFORMATION INCLUDING THE POSSIBILITY OF FINE AND IMPRISONMENT OR BOTH FOR KNOWING VIOLATIONS. SOHO H. HIXL SIGNATURE OF AUTHORIZED REPRESENTATIVE A GENERAL MANAG TDEC USE ONLY FURTHER REPORTING REVIEWER REC'D DATE STATUS (NH) NOT HAZARDOUS (C) CORR ACTION (W) WASTE WATER RX (PE) PARTIAL EXEMPTION YES NO (RR) RES RECOVERY (V) VARIANCE GRANTED NOTES (R) MIXED RAD WASTE (N) NO LONGER GEN (TR) TREATMENT RESIDUE (CF) COMPARABLE FUELS (U) UNIVERSAL WASTE (H) HAZARDOUS



TENNESSEE DEPARTMENT OF ENVIRONMENT AND CONSERVATION HAZARDOUS WASTE OFFSITE SHIPPING

PLEASE MAKE ENTRIES LEGIBLE

1-0	IRM	OSR

PAGE \ OF (

US EPA ID NUMBER

BUSINESS NAME

YEAR

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Instructions for FORM OSR

For wastes shipped offsite only.

Summarize your offsite shipments of hazardous wastes for the reporting year. This information must be obtained from, and accountable to, your hazardous waste manifest copies returned by the TSDR. You and your TSDR must reconcile any manifest differences and report only the mutually corrected amounts or else file manifest discrepancy reports. Document the reasons for any corrections by using TSDR analyses, actual weights from scale receipts, manifest changes, etc.

Complete one line for each combination of initial transporter and TSDR who handled a waste. If the facility did not ship hazardous waste offsite for this report year, write "No Shipments" in the US DOT Shipping Name of "line a" and certify the report. If some wastes were shipped offsite, but others were not, omit those that were not shipped offsite.

COLUMN 1 WASTE STREAM NUMBER

Enter the source of the waste as the waste stream number from your Hazardous Waste Stream Report forms. For mixtures, enter as many numbers as appropriate. If you are a Treatment Storage and Disposal Recycling Facility and the waste is being shipped directly from your RCRA permitted storage, enter "FS" (From Permitted Storage).

COLUMN 2 WASTE STREAM NAME or US DOT SHIPPING NAME

Enter only one of either a descriptive waste name or the DOT shipping name. Enter each different waste or waste combination on a separate line. Enter various mixtures of the same constituent wastes on the same line unless the hazard characteristics of the resultant mixtures are different.

COLUMN 3 EPA WASTE CODES

Enter the applicable hazardous waste code(s) which identifies the waste or combination of wastes. See Rules 1200-1-11-.02(3) and (4) for the EPA waste codes. (For example, F001, K001, D001,)

COLUMN 4 AMOUNT SHIPPED (in kilograms or pounds) YOU MUST DESIGNATE HOW YOU ARE REPORTING BY CHECKING KG OR LBS

Enter the amount of wastes in kilograms or pounds that you shipped during the reporting year to the specified TSDR facility by the specified transporter. Use the Total Quantity (Item 13) from the Manifest after converting it to kilograms or pounds. The weight reported should include the weight of the drum unless you know that the waste will be removed from the drum and the drum will not be handled as a hazardous waste. For generators, this amount should match the total of items 4a of the Waste Stream Reports that are included on this line. For TSDR's, it should match the lines on the Summary Report with the word "SHIPPED" in the handling column and the total of item 4a of the WS report.

COLUMN 5 NUMBER OF SHIPMENTS

Enter the number of separately manifested shipments during the reporting year for each line completed.

COLUMN 6 TRANSPORTER 1 US EPA ID NUMBER

Enter the US EPA ID NUMBER of the initial transporter (transporter 1 on the manifest) who picked up the waste. Enter only one number.

COLUMN 7 DESIGNATED FACILITY US EPA ID NUMBER

Enter the US EPA ID NUMBER of the designated facility to which the waste was shipped. Enter only one number.

COLUMN 8 TSDR HANDLING CODES

Enter the TSDR Handling Codes that most closely represent the techniques you contracted to be used at the facility that received this waste. Enter all codes that are applicable in the order of handling of the waste. Use only the TSDR Handling Codes and not the Waste Management Codes.

COLUMN 9 EPA MANAGEMENT METHOD CODE

Enter the System Code that best represents the techniques you used to handle the waste through final disposition. Refer to the System Type Code Form.